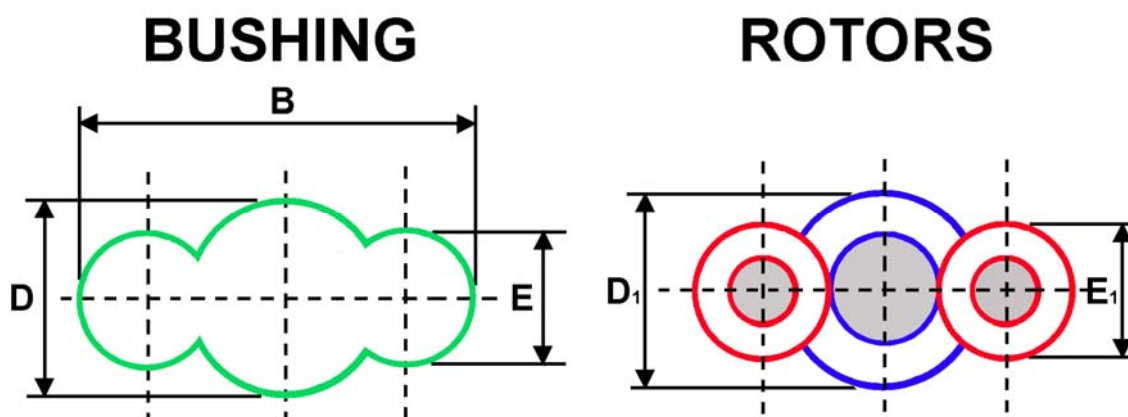


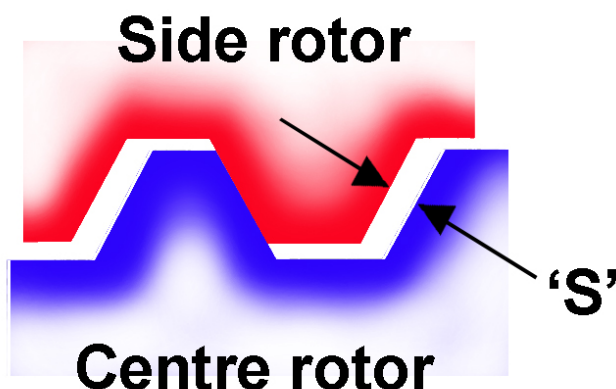
SUP chocolate pumps

Wear-out dimensions for rotor bushes and rotor sets



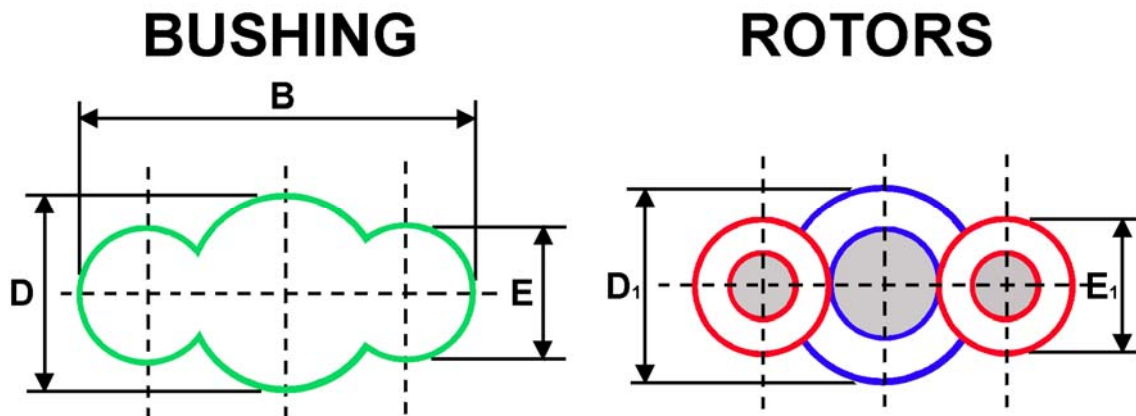
Dimension Table for SUP 25, 32 & 38 pumps						
Pump size	B	D	E	D1	E1	S
SUP 25	> 45.57	> 25.08	> 15.57	< 24.86	< 15.30	> 0.12
SUP 32	> 58.31	> 32.09	> 19.92	< 31.84	< 19.62	> 0.14
SUP 38	> 69.25	> 38.10	> 23.65	< 37.82	< 23.32	> 0.16

Backlash between the rotor screw threads = 'S'. This should be measured with a feeler gauge or dial meter.



SUP chocolate pumps

Wear-out dimensions for rotor bushes and rotor sets



Dimension Table for SUP 45, 52 & 60 pumps						
Pump size	B	D	E	D1	E1	S
SUP 45	> 82.00	> 45.12	> 28.00	< 44.80	< 27.64	> 0.18
SUP 52	> 94.75	> 52.14	> 32.36	< 51.78	< 31.95	> 0.20
SUP 60	> 109.33	> 60.16	> 37.34	< 59.76	< 36.88	> 0.22

Backlash between the rotor screw threads = 'S'. This should be measured with a feeler gauge or dial meter.

